

HONDA CRF450

IMPORTANT!

Pre-fitting Instructions for Safari Fuel Tanks

1. Rinse tank out with a small amount of petrol and then discard the petrol. This needs to be done to remove any plastic trimmings that may be left in the tank after manufacturing.
2. Before attaching the screws and bolts to the brass inserts, insure that an anti-seize compound – grease will do – is applied to the threads. **Do not use thread retaining compounds.** If there is a risk of the screws and bolts working loose, use lock wire to secure them – mainly for endurance competition events.
3. Position the fuel line so that it runs neatly and does not protrude or kink. Position the fuel line clamps and check for leaks.

Fitting Instructions

- 1) Drain the fuel from the standard fuel tank.
- 2) Remove the seat, radiator shrouds, and the bolt holding the fuel tap. Disconnect the fuel line leading to the carb.
- 3) Remove the standard tank, with the fuel tap attached – this may take some jiggling to clear the frame.
- 4) Remove the front tank mount from the stock tank and fit it to the new tank.
- 5) Remove the rubber strap screw from the tank and fit it to the new tank.
- 6) Remove the seat locator screw from the back of the stock tank and fit it to the new tank.
- 7) Remove the fuel outlet and tap as a unit from the stock tank, and fit it to the new tank using supplied bolts. DO NOT use the standard bolts as they are too long.
- 8) Position the tank on the bike, jiggle the fuel tap back through the frame, fit the front mount bolt and attach the rear strap. Bolt the fuel tap to the frame, and refit the fuel line to the carb.
- 9) Refit the radiator shrouds, using the standard bolts, to the tank and radiators, but use the supplied bolts and nylon washers as shown in the picture to bolt the shrouds to the frame.
- 10) Refit the seat.
- 16) Check that all the fittings and hoses are secure, then put a small amount of fuel in the tank and CHECK THE ENTIRE SYSTEM FOR LEAKS!

